

50X1-HUM

SUPPLEMENT TO
REPORT NO.

THIS IS UNEVALUATED INFORMATION

SOVIET MODEL 51C7 GEAR SHAPER

50X1-HUM

- 1 -

[illegible]

CONFIDENTIAL

50X1-HUM

There is a reversing mechanism for changing the direction of cutter and blank rotation.

The reciprocating speed of the cutter is set by a four-step pulley and shifts from 400 to 2,000 double strokes per minute. The feed is changed by change gears in a range of from 0.01 to 0.56 millimeter per double stroke of the cutter.



50X1-HUM

- E N D -

- 2 -

CONFIDENTIAL